

AMENDMENTS TO THE SPECIFICATION

On page 1, please replace the title with the following:

**~~--PROCESS METHOD AND FILM SYSTEM FOR PRODUCING THE
PRODUCTION OF A PERSONALISED, OPTICALLY VARIABLE ELEMENT.--~~**

On page 1, after the title of the invention, insert the following:

--CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a National Phase application of International Application No. PCT/DE2004/002018 filed September 9, 2004, which claims priority based on German Patent Application No. 103 42 674.4, filed September 16, 2003, which are both incorporated herein by reference.

BACKGROUND OF THE INVENTION-- .

On page 2, before line 1, insert the following:

--SUMMARY OF THE INVENTION-- .

On page 5, after line 19, insert the following:

--BRIEF DESCRIPTION OF THE DRAWINGS-- .

On page 6, after line 11, insert the following:

--DETAILED DESCRIPTION OF THE INVENTION -- .